

SAFETY DATA SHEET

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Date Revised: 3/5/13

Date Printed: 4/8/15

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: No flash

METHOD USED: TAG OPEN C

FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a

UPPER: n/a

EXTINGUISHING MEDIA:

This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:

Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:

Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communication Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:

Keep from freezing; material may coagulate. The minimum recommended storage temperature is 34F/1C, the maximum recommended storage temperature is 120F/49C. Keep away from incompatible materials (see section 10). Keep containers tightly closed. It is advised that material be used within 1 year of manufacture, rotate stock.

OTHER PRECAUTIONS:

All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:

No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant. Engineering or administrative controls in conjunction with a respirator program is recommended to reduce exposure, and as a part of plant hygiene.

A respirator that is recommended or approved for use in isocyanate-containing environments (air-purifying or fresh air-supplied) may be necessary for spray applications or other situations such as high temperature use which may produce inhalation exposures. A air-supplied respirator is recommended. Before an air-purifying respirator can be used, air monitoring must be performed to measure airborne concentrations if isocyanates.

An air-purifying (combination organic vapor and particulate) proven by test to be effective in isocyanate-containing spray environments can be used when ALL of the following conditions are met: Airborne isocyanate monomer concentrations are known to be below 0.05 ppm averaged over 8 hours; and airborne polyisocyanate concentrations are below 5 mg/m3 averaged over 8 hours.

Use NIOSH certified end of service life indicator or a change schedule based upon objective information or data to ensure that cartridges are replaced before the end of their service life. In addition, prefilters should be changed whenever breathing resistance increases due to particulate buildup.

VENTILATION:

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General room ventilation is adequate.

PROTECTIVE GLOVES:

Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:

Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:

Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

===== SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES =====

PHYSICAL STATE: Liquid

COLOR: Various colors

ODOR: Amine or ammonia odor

SOLUBILITY IN WATER: Dilutable

SPECIFIC GRAVITY (H₂O=1): 1.11

VAPOR DENSITY: Heavier than air.

BOILING RANGE:

EVAPORATION RATE: Slower than nBuAc

COATING V.O.C.: 0 g/l (0.0 lb/gal)

===== SECTION 10 - STABILITY AND REACTIVITY DATA =====

STABILITY:

Stable under normal conditions and handling.

CONDITIONS TO AVOID:

None known

INCOMPATIBILITY (MATERIALS TO AVOID):

None known. Materials which are not compatible with water or ordinary organics will not be compatible with this material.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:

Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:

Will not occur.

===== SECTION 11 - TOXICOLOGICAL INFORMATION =====

SENSITIZATION:

As a result of previous repeated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanates at levels well below applicable exposure limits. These symptoms could be immediate or delayed several hours after exposure. This increased sensitivity can persist for weeks and in severe cases for several years.

CARCINOGENICITY:

There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:

There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):

There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:

There is no data to indicate that any component present at greater than 0.1% will alter DNA.

===== SECTION 12 - ECOLOGICAL INFORMATION =====

ENVIRONMENTAL DATA:

Contains ammonia or amines which may be toxic to aquatic life.

===== SECTION 13 - DISPOSAL CONSIDERATIONS =====

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

===== SECTION 14 - TRANSPORT INFORMATION =====

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SHIPPING NAME:

Not regulated.

=====SECTION 15 - REGULATORY INFORMATION=====

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:

This product does not contain a chemical known to the state of California to cause cancer, birth defects or reproductive harm, subject to the requirements of California Proposition 65.

STATE LISTED COMPONENTS	CAS NUMBER	STATE CODE	.
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=====SECTION 16 - OTHER INFORMATION=====

REVISION DATE: 03/05/13

HMIS CODES: H	F	R	P
1	1	1	B

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===== SECTION 1 - IDENTIFICATION =====

MANUFACTURER: SIERRA CORP/TK PRODUCTS EMERGENCY PHONE: 1-800-424-9300
ADDRESS : 11400 WEST 47TH STREET INFORMATION PHONE: (952)938-7223
MINNETONKA, MN 55343 NAME OF PREPARER : Safety Director

PRODUCT NAME: EPO EXCEL PATCH, PART B
PRODUCT CODE: TK-EPO EXCEL B

===== SECTION 2 - HAZARDS IDENTIFICATION =====

HAZARD RISK CLASSIFICATION

SIGNAL WORD: DANGER

PICTOGRAM:

GHS07 - EXCLAMATION MARK GHS08 - HEALTH HAZARD GHS09 - ENVIRONMENT

HAZARD CLASS

HAZARD CATEGORY

FLAMMABLE LIQUIDS	CATEGORY 4
SKIN CORROSION / IRRITATION	CATEGORY 2
SERIOUS EYE DAMAGE / EYE IRRITATION	CATEGORY 2 AND 2A
SKIN SENSITIZER	CATEGORY 1
GERM CELL MUTAGENICITY	CATEGORY 1 (BOTH 1A AND 1B)
CARCINOGENICITY	CATEGORY 1 (BOTH 1A AND 1B)
ASPIRATION HAZARD	CATEGORY 1
HAZARDOUS TO THE AQUATIC ENVIRONMENT LONG-TERM (CHRONIC)	CHRONIC 2

HAZARD STATEMENTS:

H227 Combustible liquid
H304 May be fatal if swallowed or enters airways
H315 Causes skin irritation
H317 May cause allergic skin reaction
H319 Causes serious eye irritation.
H340 May cause genetic defects
H350 May cause cancer.
H411 Toxic to aquatic life with long lasting effects

PRECAUTIONARY STATEMENTS:

PREVENTION:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/hot surfaces/sparks/open flames and other sources of ignition. No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapor/ spray.
P264 Wash hands and any exposed area thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P281 Use appropriate personal protective impervious gloves/protective clothing/ OSHA approved eye protection/ face protection.

RESPONSE:

P301+P310 If swallowed: Immediately call a Poison Center / doctor.
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes.

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Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 If exposed or concerned: Get medical advice / attention.
P321 Specific treatment (see on this label)
P330 Rinse mouth.
P331 Do NOT induce vomiting.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P363 Wash contaminated clothing before reuse.
P370+P378 In case of fire: Use carbon dioxide (CO2), powder, alcohol-resistant foam to extinguish.

STORAGE:

P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

DISPOSAL:

P501 Store separately. Dispose of contents/ container in accordance with local/ regional/national /international regulations.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT	CAS NUMBER	WEIGHT	EXPOSURE LIMITS		
		PERCENT	OSHA PEL	ACGIH TLV	OTHER
* ISOPARAFFINIC HYDROCARBON	64742-48-9	25-50			196 PPM (EXXON)
Epichlorohydrin Copolymer	25068-38-6	10-25			NOT ESTABLISHED

* Chemical(s) that are chronic health hazards. Refer to section 3 for further information.

PRIMARY ROUTES OF EXPOSURE:

Skin contact.

EFFECTS OF ACUTE EXPOSURE:

EYES: Direct contact with eyes may cause irritation.

SKIN: Prolonged or repeated contact may cause irritation. INHALATION: Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.

INGESTION: Not an anticipated route of exposure. Small amounts are not expected to be harmful.

CHRONIC HEALTH EFFECTS:

Although some components may indicate chronic exposure effects, no effects are anticipated under normal use conditions due to the relatively low proportion in the total mixture.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

No known effects on other illnesses.

SECTION 4 - FIRST AID MEASURES

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: No flash

METHOD USED: TCC

FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a

UPPER: n/a

EXTINGUISHING MEDIA:

This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

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SPECIAL FIREFIGHTING PROCEDURES:

Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:

Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communication Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:

Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:

All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:

No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:

General room ventilation is adequate.

PROTECTIVE GLOVES:

Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:

Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:

Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

COLOR: Various colors

ODOR: Odorless.

SOLUBILITY IN WATER: Insoluble/Negligible

SPECIFIC GRAVITY (H2O=1): .95

VAPOR DENSITY: Heavier than air.

BOILING RANGE:

EVAPORATION RATE: Slower than nBuAc

COATING V.O.C.: 284 g/l (2.37 lb/gal)

SECTION 10 - STABILITY AND REACTIVITY DATA

STABILITY:

Stable under normal conditions and handling.

CONDITIONS TO AVOID:

None known

INCOMPATIBILITY (MATERIALS TO AVOID):

Avoid exposure to strong oxidizing agents and reducing agents.

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HAZARDOUS DECOMPOSITION OR BYPRODUCTS:

Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:

Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

SENSITIZATION:

Product is a skin sensitizer; sensitization can be severe in susceptible individuals.

CARCINOGENICITY:

There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:

There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):

There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:

There is no data to indicate that any component present at greater than 0.1% will alter DNA.

SECTION 12 - ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA:

Although no information is available for this specific product mixture, individual components may by themselves may have ecological affects.

SECTION 13 - DISPOSAL CONSIDERATIONS

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORT INFORMATION

SHIPPING NAME:

Not regulated.

SECTION 15 - REGULATORY INFORMATION

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:

This product contains a chemical(s) known to the state of California to cause cancer, birth defects or reproductive harm, which are subject to the requirements of California Proposition 65.

Phenylglycidyl ether (trace amounts)

STATE LISTED COMPONENTS	CAS NUMBER	STATE CODE
Phenylglycidyl Ether	122-60-1	CA

SECTION 16 - OTHER INFORMATION

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